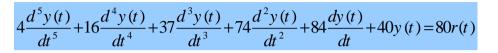
Automatic Control Theory

CSE 322

Lec. 10 Types of Controllers

Quiz

• By using Routh's criterion, investigate the stability of the control system:



• Calculate the values of the system poles.

Lecture Outline

- Introduction to PID
- Modes of Control
 - On-Off Control

3

- **Proportional Control**
- **Proportional + Integral Control**
- **Proportional + Derivative Control**
- **Proportional + Integral + Derivative Control**

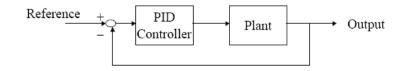
Introduction

• PID Stands for

2

Δ

- $-P \rightarrow Proportional$
- $-I \rightarrow Integral$
- $-D \rightarrow Derivative$



Introduction

• The usefulness of PID controls lies in their general applicability to most control systems.

- In particular, when the mathematical model of the plant is not known and therefore analytical design methods cannot be used, PID controls prove to be most useful.
- In the field of process control systems, it is well known that the basic and modified PID control schemes have proved their usefulness in **providing satisfactory control**, although in many given situations **they may not provide optimal control**.

Introduction

• It is interesting to note that more than half of the industrial controllers in use today are PID controllers.

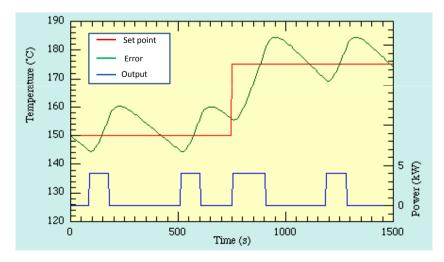
Four Modes of Controllers

- Each mode of control has specific advantages and limitations.
 - On-Off (Bang Bang) Control
 - Proportional (P)
 - Proportional plus Integral (PI)
 - Proportional plus Derivative (PD)
 - Proportional plus Integral plus Derivative (PID)

On-Off Control

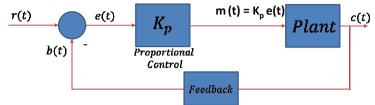
• This is the simplest form of control.

6



Proportional Control (P)

• In *proportional mode*, there is a continuous linear relation between value of the controlled variable and position of the final control element.



• Output of proportional controller is

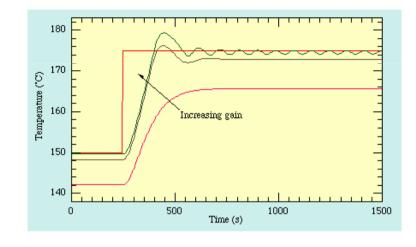
$$m(t) = K_{p}e(t)$$

• The transfer function can be written as

$$\frac{M(s)}{E(s)} = K_{\rm P}$$

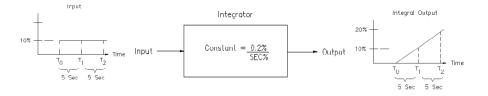
Proportional Controllers (P)

• As the gain is increased the system responds faster to changes in set-point but becomes progressively underdamped and eventually unstable.



Proportional Plus Integral Controllers (PI)

- Integral control describes a controller in which the output rate of change is dependent on the magnitude of the input.
- Specifically, a smaller amplitude input causes a slower rate of change of the output.

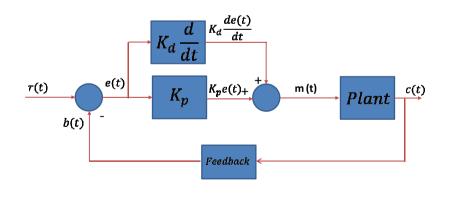


Proportional Plus Integral Controllers (PI)

- The major advantage of integral controllers is that they have the unique ability to return the controlled variable back to the exact set point following a disturbance.
- Disadvantages of the integral control mode are that it responds relatively slowly to an error signal and that it can initially allow a large deviation at the instant the error is produced.
- This can lead to system instability and cyclic operation. For this reason, the integral control mode is <u>not normally used</u> <u>alone</u>, but is combined with another control mode.

Proportional Plus Integral Control (PI) Proportional Plus Integral Control (PI) $\mathbf{m(t)} = K_p e(t) + K_i \int e(t) dt$ $K_i \mid e(t) dt$ K_i e(t) m (t) • The transfer function can be written as r(t) $K_p e(t)_+$ K_p c(t)Plant b(t) $\frac{M(S)}{E(S)} = K_p + K_i \frac{1}{S}$ Feedback $\mathbf{m(t)} = K_p e(t) + K_i \int e(t) dt$

Proportional Plus derivative Control (PD)



$$\mathbf{m(t)} = K_p e(t) + K_d \frac{de(t)}{dt}$$

Proportional Plus derivative Control (PD)

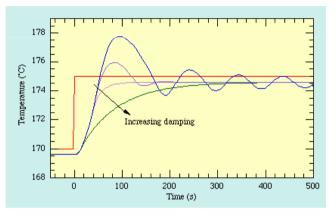
$$\mathbf{m(t)} = K_p e(t) + K_d \frac{de(t)}{dt}$$

• The transfer function can be written as

$$\frac{M(S)}{E(s)} = K_p + K_d s$$

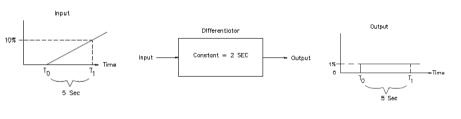
Proportional Plus derivative Control (PD)

 The stability and overshoot problems that arise when a proportional controller is used at high gain can be mitigated by adding a term proportional to the time-derivative of the error signal. The value of the damping can be adjusted to achieve a critically damped response.



Proportional Plus derivative Control (PD)

- The higher the error signal rate of change, the sooner the final control element is positioned to the desired value.
- The added derivative action reduces initial overshoot of the measured variable, and therefore aids in stabilizing the process sooner.
- This control mode is called proportional plus derivative (PD) control because the derivative section responds to the rate of change of the error signal

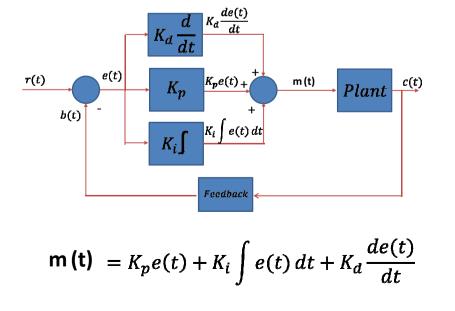


Proportional Plus Integral Plus Derivative Control (PID)

$$\mathbf{m(t)} = K_p e(t) + K_i \int e(t) dt + K_d \frac{de(t)}{dt}$$

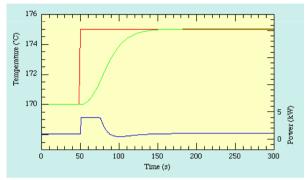
$$\frac{M(S)}{E(s)} = K_p + K_i \frac{1}{s} + K_d s$$

Proportional Plus Integral Plus Derivative Control (PID)



Proportional Plus Integral Plus Derivative Control (PID)

 Although PD control deals nearly with the overshoot and ringing problems associated with proportional control it does not cure the problem with the steady-state error. Fortunately it is possible to eliminate this while using relatively low gain by adding an integral term to the control function which becomes

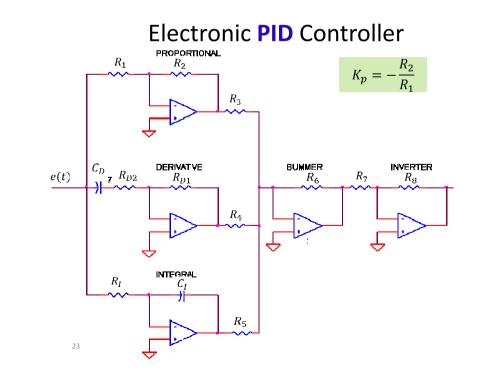


The Characteristics of P, I, and D controllers

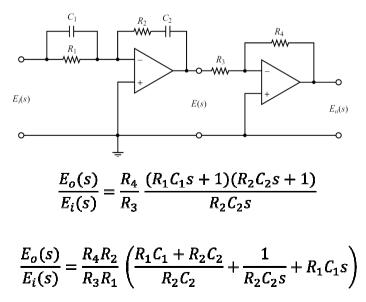
CONTROLLER	RISE TIME	OVERSHOOT	SETTLING TIME	S.S. ERROR
P	Decrease	Increase	Small Change	Decrease
I	Decrease	Increase	Increase	Eliminate
D	Small Change	Decrease	Decrease	Small Change

22

24



Electronic **PID** Controller



Tips for **Designing** a PID Controller

- 1. Obtain an open-loop response and determine what needs to be improved
- 2. Add a **proportional** control to improve the **rise time**
- 3. Add a derivative control to improve the overshoot
- 4. Add an integral control to eliminate the steady-state error
- 5. Adjust each of K_{ρ} , $K_{\dot{\rho}}$ and K_{d} until you obtain a desired overall response.
- Lastly, please keep in mind that you do not need to implement all three controllers (proportional, derivative, and integral) into a single system, if not necessary. For example, if a **PI** controller gives a good enough response (like the above example), then you don't need to implement derivative controller to the system. Keep the controller as simple as possible.

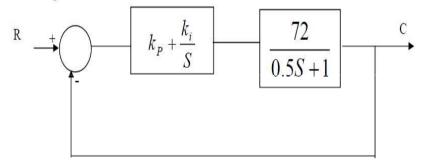
Notes

- For any controller design you must find
- 1. The Controller Type.
- 2. Its Gain values.

26

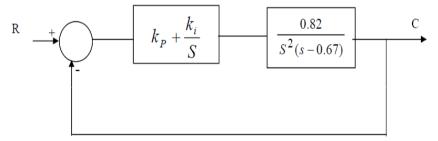
Example - 1

1. Design a PI controller to the shown system which has a maximum peak overshoot of 0.01 and settling time of 1 sec.



Example - 2

2. Design a PI controller to the shown system which has desired poles of $(S = -0.56 \pm j0.4)$.



25